

# DP8390 Network Interface Controller: An Introductory Guide

National Semiconductor  
Application Note 475  
May 1993



## OVERVIEW

A general description of the DP8390 Network Interface Controller (NIC) is given in this application note. The emphasis is placed on how it operates and how it can be used. This description should be read in conjunction with the DP8390 data sheet.

## 1.0 INTRODUCTION

The DP8390 Network Interface Controller provides all the Media Access Control layer functions required for transmission and reception of packets in accordance with the IEEE 802.3 CSMA/CD standard. The controller acts as an advanced peripheral and serves as a complete interface between the system and the network. The onboard FIFO and DMA channels work together to form a straight-forward packet management scheme, providing (local) DMA transfers at up to 10 megabytes per second while tolerating typical bus latencies.

A second set of DMA channels (remote DMA) is provided on chip, and is integrated into the packet management scheme to aid in the system interface. The DP8390 was designed with the popular 8, 16 and 32 bit microprocessors in mind, and gives system designers several architectural options. The NIC is fabricated using National Semiconductor's double metal 2 micron microCMOS process, yielding high speed with very low power dissipation.

## 2.0 METHOD OF OPERATION

The NIC is used as a standard peripheral device and is controlled through an array of on-chip registers. These registers are used during initialization, packet transmission and reception, and remote DMA operations. At initialization, the physical address and multicast address filters are set, the receiver, transmitter and data paths are configured, the DMA channels are prepared, and the appropriate interrupts are masked. The Command Register (CR) is used to initiate transmission and remote DMA operations.

Upon packet reception, end of packet transmission, remote DMA completion or error conditions, an interrupt is generated to indicate that an action should be taken. The processor's interrupt driven routine then reads the Interrupt Status Register (ISR) to determine what type of interrupt occurred, and performs the appropriate actions.

## 3.0 PACKET TRANSMISSION

The NIC transmits packets in accordance with the CSMA/CD protocol, scheduling retransmission of packets up to 15 times on collisions according to the truncated binary exponential backoff algorithm. No additional processor intervention is required once the transmit command is given.

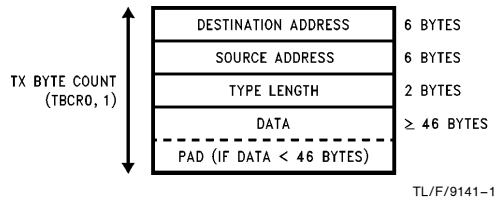


FIGURE 1. Transmit Packet Format

## 3.1 Transmission Setup

After a packet that conforms to the IEEE 802.3 specification is set up in memory, with 6 bytes of the destination address, followed by 6 bytes of the source address, followed by the data byte count and the data, it is ready for transmission (see Figure 1). To transmit a packet, the NIC is given the starting address of the packet (TPSR), the length of the packet (TBCRO, TBCR1), and then the PTX (transmit packet) bit of the Command Register is set to initiate the transmission (see Figure 2).

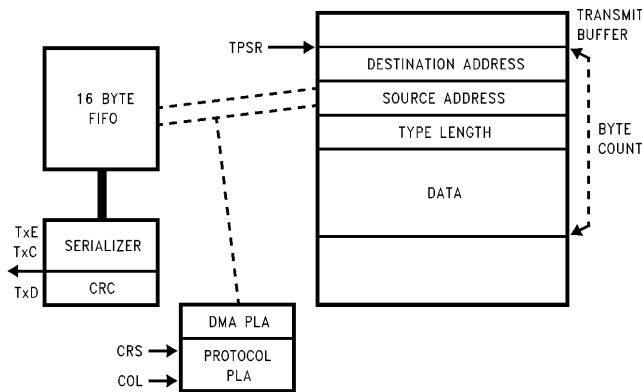


FIGURE 2. Packet Transmission

### 3.2 Transmission Process

Once the transmit command is given, if no reception is in progress, the transmit prefetch begins. The high speed local DMA channel bursts data into the NIC's FIFO. After the first DMA transfer of the prefetch burst, if no carrier is present on the network, and the NIC is not deferring, the TXE (transmit enable) signal is asserted and the transmission begins. After the 62 bits of preamble (alternating ONES and ZEROS) and the start of frame delimiter (two ONES) are sent out, the data in the FIFO is serialized, and sent out as NRZ data (pin TxD) with a clock (TxC), while the CRC is calculated. When the FIFO reaches a threshold (X bytes empty) a new DMA burst is initiated. This process continues until the byte count (TBCR0 and TBCR1) reaches zero. After the last byte is serialized, the four bytes of the calculated CRC are serialized and appended to complete the packet.

Should a collision occur, the current transmission stops, a jam sequence (32 Ones) transmitted (to ensure that every node senses a collision), and a retransmission of the packet is scheduled according to the truncated Binary Exponential Backoff Routine.

### 3.3 Transmission Status

After the transmission is complete, an interrupt is generated and either the PTX bit (complete packet transmitted) or the TXE bit (packet transmission aborted) of the ISR (Interrupt Status Register) is set. The interrupt driven routine then reads the RSR (Receive Status Register) and TSR (Transmit Status Register) to find out details of the transmission. If the PTX bit is set, the RSR will reveal if a carrier was present when the transmission was initiated (DFR). The TSR will identify if the carrier was lost during the transmission (CRS—this would point to a short somewhere on the network), if the collision detect circuitry is working properly (CDH), and if collision occurred (COL). Whenever a collision is encountered during transmission, the collision count register (NCR) is incremented. Should a collision occur outside the 512 bit window (slot time), the OWC (Out of Window Collision) bit of the TSR is set.

The TXE bit of the ISR is set if 16 collisions or a FIFO underrun occurs. If the transmission is aborted due to 16 collisions, the ABT bit of the TSR is set. (If this occurs it is likely that there is an open somewhere on the network.) If the local DMA channel can not fill the FIFO faster than data is sent to the network, the FU bit (FIFO Underrun) of the TSR is set and the transmission is also aborted. This is a result of a system bandwidth problem and points to a system design flaw. System bandwidth considerations are discussed further in Section 5.1.3.

### 4.0 PACKET RECEPTION

The bus topology used in CSMA/CD networks allows every node to receive every packet transmitted on the network. The receive filters determine which packets will be buffered to memory. Since every packet is not of interest, only packets having a destination address that passes the node's receive filters will be transferred into memory. The NIC offers many options for the receive filters and implements a complete packet management scheme for storage of incoming packets.

#### 4.1 Reception Process

When a carrier is first sensed on the network (i.e. CRS signal is active), the controller sees the alternating ONE - ZERO preamble and begins checking for two consecutive ONES, denoting the start of frame delimiter (SFD). Once the SFD is detected, the serial stream of data is deserialized and pushed into the FIFO, a byte at a time. As the data is being transferred into the FIFO, the first six bytes are checked against the receive address filters. If an address match occurs, the packet is DMAed from the FIFO into the receive buffer ring. If the address does not match, the packet is not buffered and the FIFO is reset.

Each time the FIFO threshold is reached, a DMA burst begins and continues for the proper number of transfers. DMA bursts continue until the end of the packet (Section 5.1.2). At the end of a reception, the NIC prepares for an immediate reception while writing the status of the previous reception to memory. An interrupt is issued to indicate that a packet was received, and is ready to be processed.

The CRC generator is free running and is reset whenever the SFD is detected. At every byte boundary the calculated value of the CRC is compared with the last four received bytes. When the CRS signal goes LOW, denoting the end of a packet, if the calculated CRC matches the received CRC on the last byte boundary, the packet is a good packet and is accepted. However, if the calculated and received CRCs do not match on the last byte boundary before CRS goes LOW, a CRC error is flagged (CRC bit of RSR set) and the packet is rejected, i.e. the receive buffer ring pointer (CURR) is not updated (Section 4.5). If the CRS signal does not go LOW on a byte boundary and a CRC error occurs, the incoming packet is misaligned, and a frame alignment error is flagged (FAE bit of RSR set). Frame alignment errors only occur with CRC errors.

#### 4.2 Address Matches

The first bit received after the SFD indicates whether the incoming packet has a physical or multicast address. A ZERO indicates a physical address, that is, a unique map-

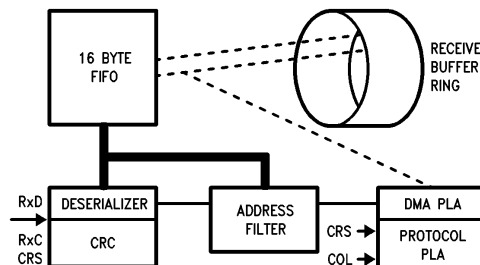


FIGURE 3. Packet Reception

TL/F/9141-3

ping between the received address and the node's 48 bit physical address as programmed at initialization (PAR0-PAR5). A ONE indicates a multicast address, meaning a packet intended for more than one node.

Multicast addressing is useful where one node needs to send a packet to multiple nodes, as in a query command. Multicast addressing provides a very fast way to perform address filtering in real time, by using an on-chip hashing table. A hashing algorithm based on the CRC is used to map the multicast address into the 64 bit Multicast Address Filter (MAF0-7).

After the CRC has been calculated on the destination address, the upper six bits of the CRC are used as an index into the Multicast Address Filter (MAF). If the selected filter bit is ONE, the packet is accepted, if the MAF bit is ZERO the packet is not accepted.

A special multicast address is the broadcast address, which denotes a packet intended to be received by all nodes. The broadcast packet has an address of all ONEs (this address also maps into a bit in the MAF).

The DP8390 also provides the ability to accept all packets on the network with a physical address. Promiscuous physical mode causes any packet with a physical address to be buffered into memory. To receive all multicast packets it is necessary to set all of the MAF bits to ONE.

#### 4.3 Network Statistics

Three eight bit counters are provided for monitoring receive packet errors. After an address match occurs if a Frame Alignment or CRC error occurs, or if a packet is lost due to insufficient buffer resources (see below), the appropriate counter is incremented. These counters are cleared when read. The counters trigger an interrupt when they reach a value of 128 (if not masked) to force the processor to read (and thus clear) their contents. The counters have a maximum value of 192, providing a large latency between when the interrupt is asserted and when the counter overflows. When a CNT interrupt occurs, all three tally counters should be read and added into larger counters maintained by the processor.

#### 4.4 Setting the Receive Configuration Register

The Receive Configuration Register (RCR) is used in conjunction with the physical and multicast addresses to determine which packets should be accepted and placed in the receive buffer ring. The RCR is initialized to accept physical, multicast and/or broadcast packets, or alternatively to place the receiver in promiscuous mode to accept all packets with a physical address. If the MON bit of the RCR is set, placing the receiver in monitor mode, the receiver still checks the addresses of incoming packets according to the set up address filter, and network statistics are still gathered, but packets are not buffered into memory.

The minimum packet size in standard 802.3 networks is 64 bytes long. Packets less than 64 bytes are considered runt packets and are normally rejected. However, in some applications it may be desirable to accept such packets. By setting the AR bit of the RCR, runt packets are accepted.

For diagnostic purposes it may be desirable to examine errored packets, and not overwrite them with good packets as is done in normal operation. By setting the SEP bit of the RCR, errored packets are saved and their status is written to memory.

#### 4.5 Receive Buffer Ring

As packets are received they are placed into the receive buffer ring, and as they are processed they are removed from this ring. At initialization, an area of memory is allocated to act as the receive buffer ring, and the NIC's buffer management scheme then makes efficient use of this memory. The ring pointers are contained on chip and the DMA channels can work at up to a 10 Mbyte/sec transfer rate. A second DMA channel, the remote DMA channel, is available for transferring packets out of the receive buffer ring.

The buffer management scheme effectively works as a large packet FIFO and is very appropriate for most networking applications because packets are generally processed in the order they are received.

Four pointers are used to control the ring; the page start (PSTART) and page stop (PSTOP) pointers determine the size of the buffer ring, the current page (CURR) pointer determines where the next packet will be loaded,

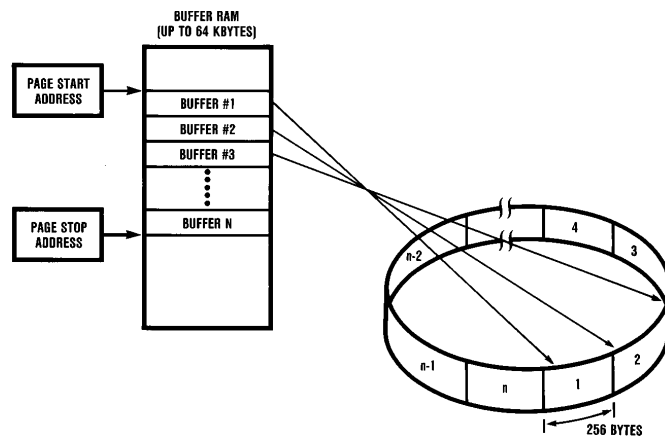


FIGURE 4. The Receive Buffer

TL/F/9141-4

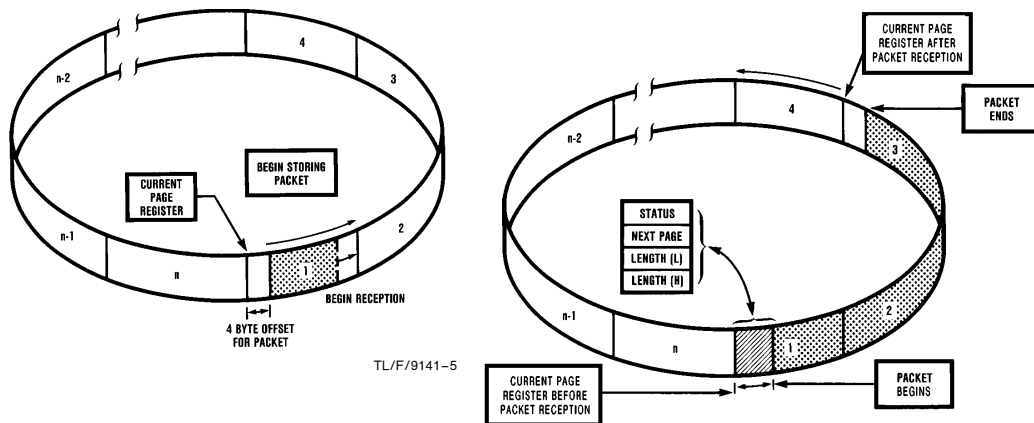


FIGURE 5. Receive Packet Buffering

TL/F/9141-6

and the boundary (BNRY) pointer indicates where the next packet to be unloaded (or processed) begins. As packets are received, the current pointer moves ahead of the boundary pointer around the ring. The page start and stop pointers remain unchanged during operation.

The receive buffer ring is divided into 256 byte buffers, and these buffers are linked together as required by the received packets (see Figure 4). Up to 256 of these buffers can be linked together in the receive buffer ring, yielding a maximum buffer size of 64K bytes. Since all NIC registers are 8 bits wide, the ring pointers refer to 256 byte boundaries within a 64K byte space.

At initialization, PSTART register is loaded with the beginning page address of the ring, and PSTOP is loaded with the ending page address of the ring.

On a valid reception, the packet is placed in the ring at the page pointed to by CURR plus a 4 byte offset (see Figure 5). The packet is transferred to the ring, a DMA burst at a time. When necessary, buffers are automatically linked together, until the complete packet is received. The last and first buffers of the ring buffer are linked just as the first and second buffers. At the end of a reception, the status from the Receive Status Register (RSR), a pointer to the next

packet, and the byte count of the current packet are written into the 4 byte offset.

If a receive error occurs (FAE, CRC) CURR is not updated at the end of a reception, so the next packet received overwrites the bad packet (see Figure 6). This feature can be disabled (by setting the save errored packet (SEP) bit in the RCR) to allow examination of errored packets.

At receiving nodes, collision fragments may be seen as runt packets. A runt packet is a packet less than 64 bytes (512 bits) long, and since a collision must occur in the first 512 bit times, the packet will be truncated to less than 64 bytes. After runt packets are received, the CURR is not updated, so the next packet received will overwrite the runt packet. This standard feature can be suppressed by setting the AR bit in the TCR. This is useful when it is desirable to examine collision fragments, and in non-standard applications where smaller packets are used.

Once packets are in the receive ring they must be processed. However, the amount of processing that occurs while the packet is in the buffer ring varies according to the implementation. As packets are removed from the buffer ring, the boundary pointer (BNRY) must be updated. The BNRY always follows CURR around the ring (see Figure 7).

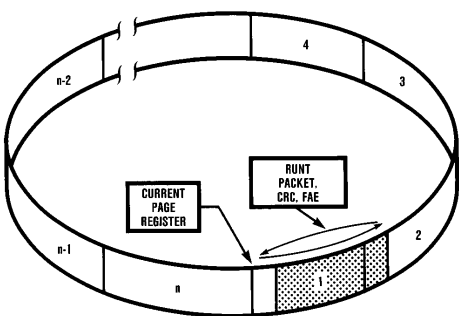


FIGURE 6. Packet Rejection

TL/F/9141-7

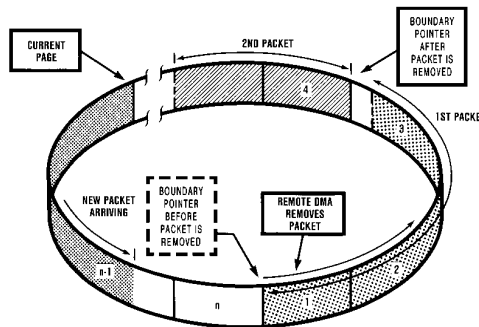
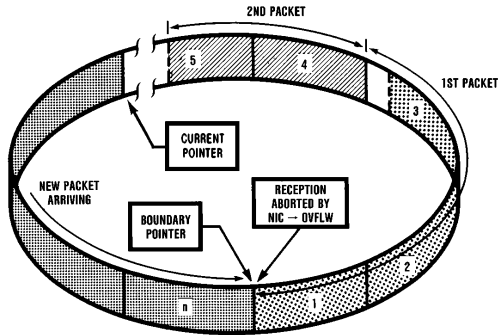


FIGURE 7. Removing Packets From Receive Buffer Ring

TL/F/9141-8

If the current local DMA address ever reaches BNRV, the ring is full. In this case, the current and any additional receptions are aborted and tallied until the BNRV pointer is updated. Packets already present in the ring will not be overwritten (see Figure 8). All missed packets will increment the missed packet tally counter. When enough memory is allocated for the receive buffer ring, the overwrite warning (setting of the OVW bit of the ISR) should seldom occur.



TL/F/9141-9

FIGURE 8. Receive Buffer Ring Overwrite Protection

A second set of DMA channels has been included on the DP8390 to aid in the transfer of packets out of the buffer ring. These Remote DMA channels can work in close co-operation with the receive buffer ring to provide a very effective system interface.

If the BNRV is placed outside of the buffer ring, no overwrite protection will be present, and incoming packets may overwrite packets that have not been processed. This may be useful when evaluating the DP8390, but in normal operation it is not recommended.

## 5.0 SYSTEM/NETWORK INTERFACE

The DP8390 offers considerable flexibility when designing a system/network interface. This flexibility allows the designer to choose the appropriate price/performance combination while easing the actual design process.

### 5.1 Interfacing Considerations

Several features have been included on the NIC to allow it to easily be integrated into many systems. The size of the data paths, the byte ordering, and the bus latencies are all programmable. In addition, the clock used for the DMA channels is not coupled to the network clock, so the NIC's DMA can easily be integrated into memory systems.

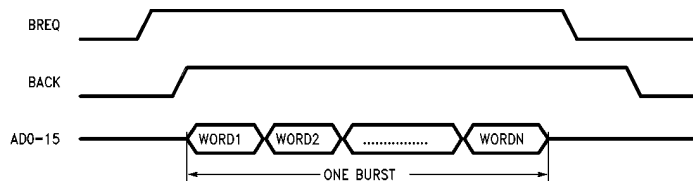
#### 5.1.1 Data Path

The NIC can interface with 8, 16, and 32 bit microprocessors. The data paths are configurable for both byte-wide and word-wide transfers (bit WTS in DCR). When in word-wide mode, the byte ordering is programmable to accommodate both popular byte ordering schemes. All NIC registers are 8 bits wide to allow 8, 16 and 32 bit processors to access them with no additional hardware. If the NIC's 16 address lines (64K bytes) do not provide an adequate address space, the two DMA channels can be concatenated to form a 32 bit DMA address (bit LAS in DCR).

#### 5.1.2 Local DMA

The DMA transfers between the FIFO and memory during transmission and reception occur in bursts. The bursts begin when the FIFO threshold is reached. Since only a single FIFO is required (because a node cannot receive and transmit simultaneously), the threshold takes on different meanings during transmission and reception. During reception the FIFO threshold refers to the number of bytes in the FIFO. During transmission the FIFO threshold refers to the number of empty bytes in the FIFO (16 - # bytes in FIFO). The FIFO threshold is set to 2, 4, 8 or 12 bytes (1, 2, 4 or 6 words) in the DCR (bits FT0, FT1).

The number of transfers that occur in a burst is equal to the FIFO threshold (see Figure 9).



TL/F/9141-10

where N = 1, 2, 4 or 6 Words or N = 2, 4, 8, or 12 Bytes when in byte mode

FIGURE 9. Local DMA Burst

Before a burst can begin, the NIC must first arbitrate to become master of the bus. It requests the bus by activating the BREQ signal and waiting for acknowledgment with the BACK signal. Once the NIC becomes the master of the bus, the byte/word transfers may begin. The frequency of the DMA clock is not related to the network clock, and can be input (pin 25) as any frequency up to 20 MHz. For 10 Mbit/sec networks the DMA clock can be as slow as 6 MHz. This allows tailoring of the DMA channel, to the system. The local DMA channel can burst data into and out of the FIFO at up to 10 Mbyte/sec (8X the speed of standard Ethernet). This means that during transmission or reception the network interface could require as little as one eighth of the bus bandwidth.

### 5.1.3 Bus Analysis

Two parameters useful in analysis of bus systems are the Bus Latency and the Bus Utilization. The Bus Latency is the maximum time between the NIC assertion of BREQ and the system granting of BACK. This is of importance because of the finite size of the NIC's internal FIFO. If the bus latency becomes too great, the FIFO overflows during reception (FIFO overrun error) or underflows during transmission (FIFO underrun error). Both conditions result in an error that aborts the reception or transmission. In a well designed system these errors should never occur. The Bus Utilization is the fraction of time the NIC is the master of the bus. It is desirable to minimize the time the NIC occupies the bus, in order to maximize its use by the rest of the system. When designing a system it is necessary to guarantee the NIC a certain Bus Latency, and it is desirable to minimize the Bus Utilization required by the NIC.

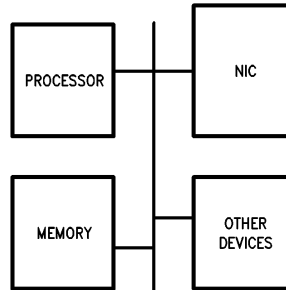
Associated with each DMA burst is a DMA set up and recovery time. When a packet is being transferred either to or from memory it will be transferred in a series of bursts. If more byte/word transfers are accomplished in each burst, fewer bursts are required to transfer the complete packet, and less time is spent on DMA set up and recovery. Thus, when longer bursts are used, less bus bandwidth is required to complete the same packet transfer.

### 6.0 INTERFACE OPTIONS

The network interface can be incorporated into systems in several ways. The network interface can be controlled by either a system processor or a dedicated processor, and can utilize either system memory or buffer memory. This section covers the basic interface architectures.

### 6.1 Single Bus System

The least complex implementation places the NIC on the same bus as the processor (see *Figure 10*). The DP8390 acts as both a master and a slave on this bus; a master during DMA bursts, and a slave during NIC register accesses. This architecture is commonly seen on motherboards in personal computers and low cost workstations, but until recently without an integrated network interface. A major issue in such designs is the bus bandwidth for use by the processor. The DP8390 is particularly suitable for such applications because of its bus utilization characteristics. During transmissions and receptions, the only time the NIC becomes a bus master, the DP8390 can require as little as one-eighth the bus bandwidth. In addition, the bus tailoring features ease its integration into such systems.



TL/F/9141-11

FIGURE 10. Single Bus Configuration

The design must be able to guarantee the NIC a maximum bus latency ( $< 1.6 \mu\text{s}$  for 10 Mbit/s networks), because of the finite size of the on-chip FIFO. In bus systems where the NIC is the highest priority device, this should present no problem. However, if the bus contains other devices such as Disk, DMA and Graphic controllers that require the bus for more than  $10 \mu\text{s}$  during high priority or real time activities, meeting this maximum bus latency criteria could present a problem.

Likewise, many existing single bus systems make no provision for external devices to become bus masters, and if they do, it is only under several restrictions. In such cases, an interface without the mentioned bus latency restrictions is highly desirable.

## 6.2 Dual Port Memory

One popular method of increasing the apparent bus latency of an interface, has the added effect of shielding the system bus from the high priority network bandwidth. In this application, the Dual Port Memory (DPM) allows the system bus to access the memory through one port, while the network interface accesses it through the other port. In this way, all of the high priority network bandwidth is localized on a dedicated bus, with little effect on the system bus (see *Figure 11*).

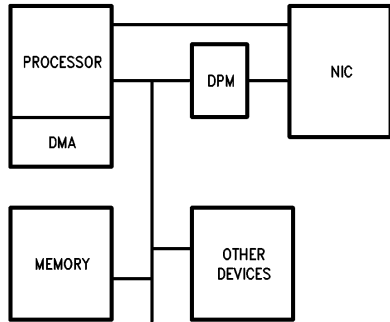


FIGURE 11. DPM Configuration

TL/F/9141-12

Dual Port Memories are typically smaller than the main memory and little, if any, processing can occur while the packets are in the DPM. Therefore, the processor (or if available, DMA controller) must transfer data between the DPM and the main memory before beginning packet processing. In this example, the DPM acts as a large packet FIFO.

Such configurations provide popular solutions. Aside from the extra complexity of the software and the DPM contention logic, higher performance can be achieved.

## 6.3 Dual Port Memory Equivalent

The functional equivalent of a Dual Port Memory implementation can be realized for low cost with the DP8390. This configuration makes use of the NIC's Remote DMA capabilities and requires only a buffer memory, and a bidirectional I/O port (see *Figure 12*). The complete network interface, with 8k x 8 of buffer memory, easily fits onto a half size IBM-PC card (as in the Network Interface Adapter, NIA, for the IBM-PC.)

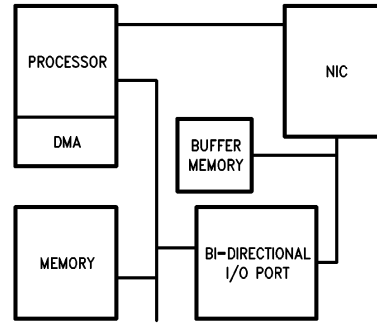


FIGURE 12. DPM Equivalent Configuration

TL/F/9141-13

The high priority network bandwidth is decoupled from the system bus, and the system interacts with the buffer memory using a lower priority bi-directional I/O port. For example, when a packet is received the local DMA channel transfers it into the buffer memory, part of which has been configured as the receive buffer ring. The remote DMA channel then transfers the packet on a byte by byte (or word by word) basis to the I/O port. At this point, as in the previous example, the processor (or if available, DMA channel), through a completely asynchronous protocol, transfers the packet into the main memory.

## 6.4 Dual Processor Configuration

For higher performance applications, it is desirable to off-load the lower-level packet processing functions from the main system (see *Figure 11*). A processor placed on a local bus with the NIC, memory and a bi-directional I/O port could accomplish these lower-level tasks, and communicate with the system processor through a higher level protocol. This processor could be responsible for sending acknowledgement packets, establishing and breaking logical links, assembling and disassembling files, executing remote procedure calls, etc.

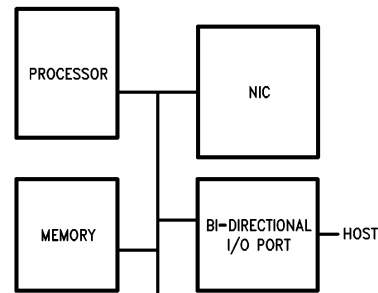


FIGURE 13. Dual Processor Configuration

TL/F/9141-14

**7.0 REMOTE DMA**

A set of DMA channels is built into the DP8390 to aid in the system integration (as discussed above). Using a simple asynchronous protocol, the Remote DMA channels are used to transfer data between dedicated network memory, and common system memory. In normal operation, the remote DMA channels transfer data between the network memory and an I/O port, and the system transfers between the I/O port and the system memory. The system transfers are typically accomplished using either the processor, or a DMA controller.

The Remote DMA channels work in both directions: transmission packets are transferred into the network memory and received packets are transferred out of the network memory. Transfers into the network memory are known as remote write operations, and transfers out of the network memory are known as remote read operations. A special remote read operation, send packet, automatically removes a packet from the receive buffer ring.

**7.1 Performing Remote DMA Operations**

Before beginning a remote DMA operation, the controller must be informed of the network memory it will be using.

Both the starting address (RSAR0,1) and length (RBCR0,1) are set before initiating the remote DMA operation. The remote DMA operation begins by setting the appropriate bits in the Command Register (RD0-RD3). When the remote DMA operation is complete (all of the bytes transferred), the RDC bit (Remote DMA Complete) in the ISR (Interrupt Status Register) is set and the processor receives an interrupt, whereupon it takes the appropriate action. When the Send packet command is used, the controller automatically loads the starting address, and byte count (from the receive buffer ring) for the remote read operation, and upon completion updates the boundary pointer (BNRY) for the receive buffer ring. Only one remote DMA operation can be active at a time.

**7.2 Hardware Considerations**

The Remote DMA capabilities of the NIC are designed to require minimal external components and provide a simple implementation. An eight bit bi-directional port can be implemented using just two 374 latches (see the DP8390 Hardware Design Guide). All of the control circuitry is provided on the DP8390. In addition, bus arbitration with the local DMA is accomplished within the NIC in such a way as to not lock out other devices on the bus (see the DP8390 Data-sheet).

**LIFE SUPPORT POLICY**

NATIONAL'S PRODUCTS ARE NOT AUTHORIZED FOR USE AS CRITICAL COMPONENTS IN LIFE SUPPORT DEVICES OR SYSTEMS WITHOUT THE EXPRESS WRITTEN APPROVAL OF THE PRESIDENT OF NATIONAL SEMICONDUCTOR CORPORATION. As used herein:

1. Life support devices or systems are devices or systems which, (a) are intended for surgical implant into the body, or (b) support or sustain life, and whose failure to perform, when properly used in accordance with instructions for use provided in the labeling, can be reasonably expected to result in a significant injury to the user.
2. A critical component is any component of a life support device or system whose failure to perform can be reasonably expected to cause the failure of the life support device or system, or to affect its safety or effectiveness.



**National Semiconductor Corporation**  
 1111 West Bardin Road  
 Arlington, TX 76017  
 Tel: 1(800) 272-9959  
 Fax: 1(800) 737-7018

**National Semiconductor Europe**  
 Fax: (+49) 0-180-530 85 86  
 Email: cnjwge@tevm2.nsc.com  
 Deutsch Tel: (+49) 0-180-530 85 85  
 English Tel: (+49) 0-180-532 78 32  
 Français Tel: (+49) 0-180-532 93 58  
 Italiano Tel: (+49) 0-180-534 16 80

**National Semiconductor Hong Kong Ltd.**  
 19th Floor, Straight Block,  
 Ocean Centre, 5 Canton Rd.  
 Tsimshatsui, Kowloon  
 Hong Kong  
 Tel: (852) 2737-1600  
 Fax: (852) 2736-9960

**National Semiconductor Japan Ltd.**  
 Tel: 81-043-299-2309  
 Fax: 81-043-299-2408

National does not assume any responsibility for use of any circuitry described, no circuit patent licenses are implied and National reserves the right at any time without notice to change said circuitry and specifications.